

### For effective cleaning, must select the most suitable grade

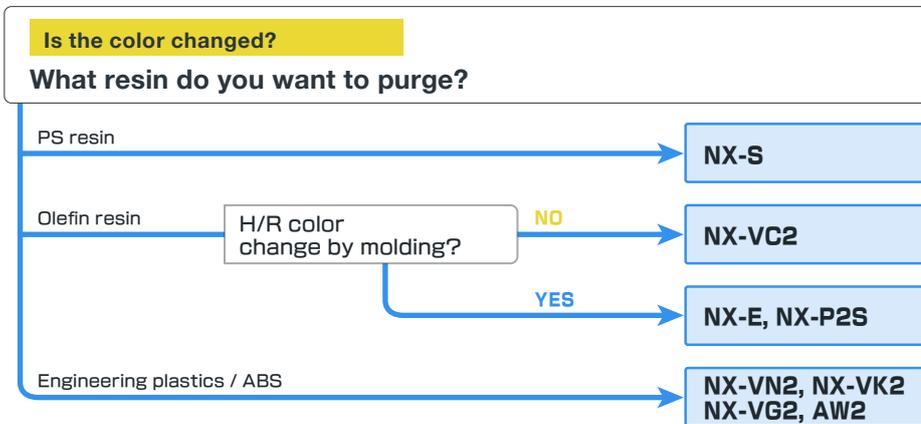
Choosing the suitable grade is important for effective cleaning, and the resin polarity has a large effect on residue.

Please select the grade of Celpurge referring to the following points.

Determine by classifying each resin

**01 olefin resin, 02 engineering plastic / ABS resin, 03 super engineering plastic**

The effective cleaning mechanism is different for each resin. Consider not only the preceding material but also subsequent material. It is important to prevent residue of the purge agent.



#### Olefin resin

Due to its low discharge capacity, engineering plastic grades such as NX-VN2 may not be discharged well. In the color change to olefin resin and the material change to olefin resin as subsequent material, please select **the olefin grade such as NX-VC2, NX-E, NX-P2S.**

**For resins with high processing temperatures such as super engineering plastics**

Please select **NX-HG** for high temperature resin cleaning. When used for super engineering plastic applications, it is recommended to dry before use.

**To change materials from engineering plastics to olefin resins**

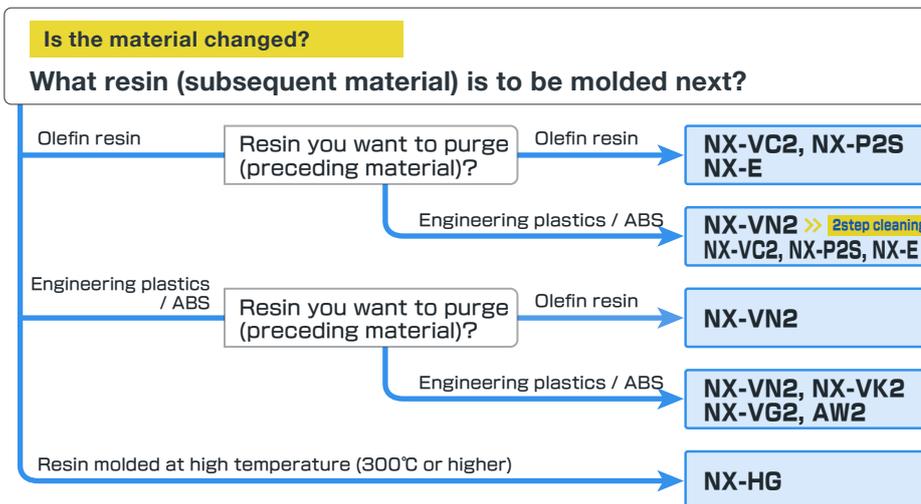
Eject engineering plastics with engineering grades (NX-VN2, NX-VK2, NX-VG2, AW2), Then discharge the engineering plastic grade with olefin grade (NX-VC2, NX-P2S, NX-E), **2 step cleaning** is recommended.

**For black spots and carbonized foreign material cleaning**

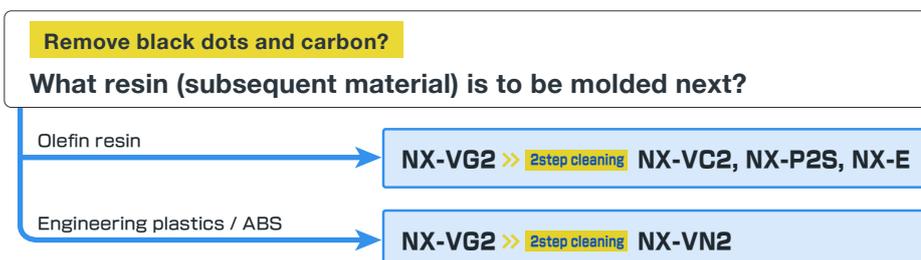
Please select NX-VG2 with GF. It is more effective to use NX-VN2 after NX-VG2.

**Please use 2:1 without mixing**

If it is a slight black spot, the grade with no filler added is also effective.



\* When using [2 step cleaning], please use 2:1 without mixing.



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